



Nuclear Process & Radio-Analytical Chemistry

Class Notes – Section 2.3

Separation Chemistry Fundamental (III)

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Separation Chemistry Fundamental

- Introduction
- Oxidation/Reduction Processes
- Common Oxidation States
- Common Oxidizing and Reducing Agents
- Nomenclature of selected inorganic compounds
- Precipitation (insoluble salts)
- Solvent Extraction
- Ion-Exchange Chromatography
- Complexation
- Generalized chemical procedure for Actinide elements



Nuclear Process Chemistry

Lesson 3

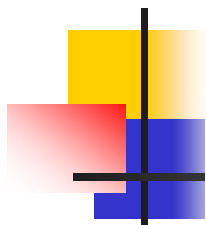
- Nomenclature of selected inorganic compounds
- Precipitation (insoluble salts)
- Solvent Extraction
- Ion-Exchange Chromatography



Nomenclature of selected inorganic compounds

- Names of compounds are usually derived from the names of the elements in the compound.
- Compounds containing a metal will be based on the name of the elemental metal plus the name of the anion.
- The name of simple nonmetal anions convert the ending of the element name with -ide. Polyatomic anions usually end with -ite or -ate. (Note that hydroxide, OH^- , is an exception.)

Nomenclature of selected inorganic compounds



common anions containing nonmetals							
symbol	name	symbol	name	symbol	name	symbol	name
F ⁻	fluoride						
Cl ⁻	chloride	ClO ₂ ⁻	chlorite	ClO ₃ ²⁻	chlorate	ClO ₄ ⁻	perchlorate
Br ⁻	bromide			BrO ₃ ²⁻	bromate		
I ⁻	iodide			IO ₃ ²⁻	iodate		
O ²⁻	oxide	OH ⁻	hydroxide			O ₂ ²⁻	peroxide
S ²⁻	sulfide	SO ₃ ²⁻	sulfite	SO ₄ ²⁻	sulfate		
Se ²⁻	selenide						
N ³⁻	nitride	NO ₂ ⁻	nitrite	NO ₃ ⁻	nitrate		
P ³⁻	phosphide			PO ₄ ³⁻	phosphate		
As ³⁻	arsenide			AsO ₃ ²⁻	arsenate		
C ⁴⁻	carbide			CO ₃ ²⁻	carbonate		
Si ⁴⁻	silicide			SiO ₄ ⁴⁻	silicate		

Nomenclature of selected inorganic compounds

Common organic anions

$\text{CH}_3\text{COO}^{-1}$	acetate
HCOO^{-1}	formate
$\text{C}_2\text{O}_4^{-2}$	oxalate



Nomenclature of selected inorganic compounds

Common anions containing metals

MnO_4^{-1}	permanganate
CrO_4^{-2}	chromate
$\text{Cr}_2\text{O}_7^{-2}$	dichromate



Nomenclature of selected inorganic compounds

Metals with multiple oxidation states use a Roman numeral in parentheses to specify the oxidation state. Examples:

Formula	Write as	Read as
FeCl ₂	Iron(II) chloride	Iron two chloride
FeCl ₃	Iron(III) chloride	Iron three chloride

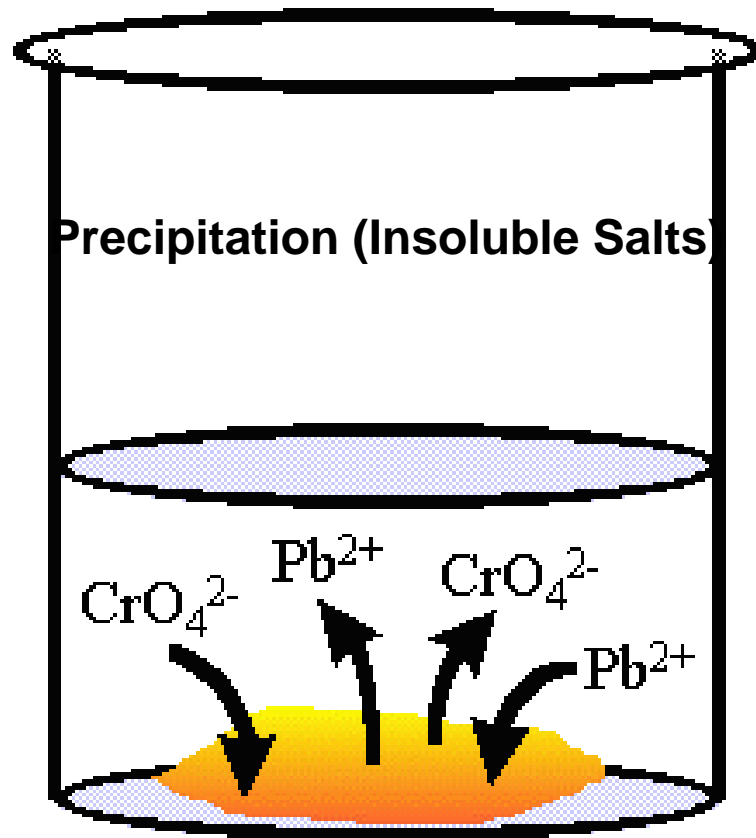


Nomenclature of selected inorganic compounds

Nonmetals

Formula	Read as
CO	Carbon monoxide
CO ₂	Carbon dioxide
SO ₂	Sulfur dioxide
SO ₃	Sulfur trioxide
N ₂ O ₅	Dinitrogen pentoxide

Precipitation (insoluble salts)



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Precipitation (insoluble salts)

- Many metal ions form compounds that are insoluble in water. We call them insoluble salts or precipitates.
- Common precipitates are carbonates, hydroxides, sulfates, and phosphates.
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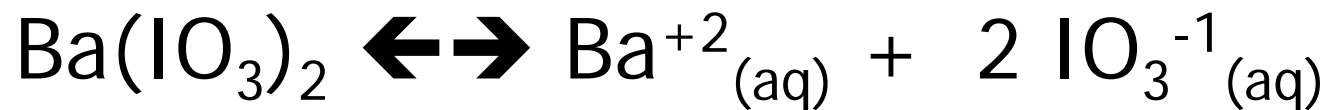
Precipitation (insoluble salts)

- An insoluble salt in contact with water maintains an equilibrium with the ions.
- In simple cases where there are no common ions or competing equilibria, the ion concentrations depend only on the equilibrium constant for the particular precipitate.



Precipitation (insoluble salts)

When we talk about solubility equilibria we always write the equilibrium with the solid on the left. For example:



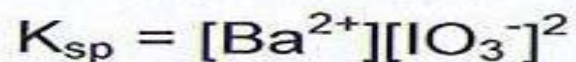


Precipitation (insoluble salts)

The equilibrium constant expression for an insoluble salt is written following the same rules as for any other equilibrium. The equilibrium constant is called the solubility product, K_{sp} . The K_{sp} expression for the above equilibrium is:

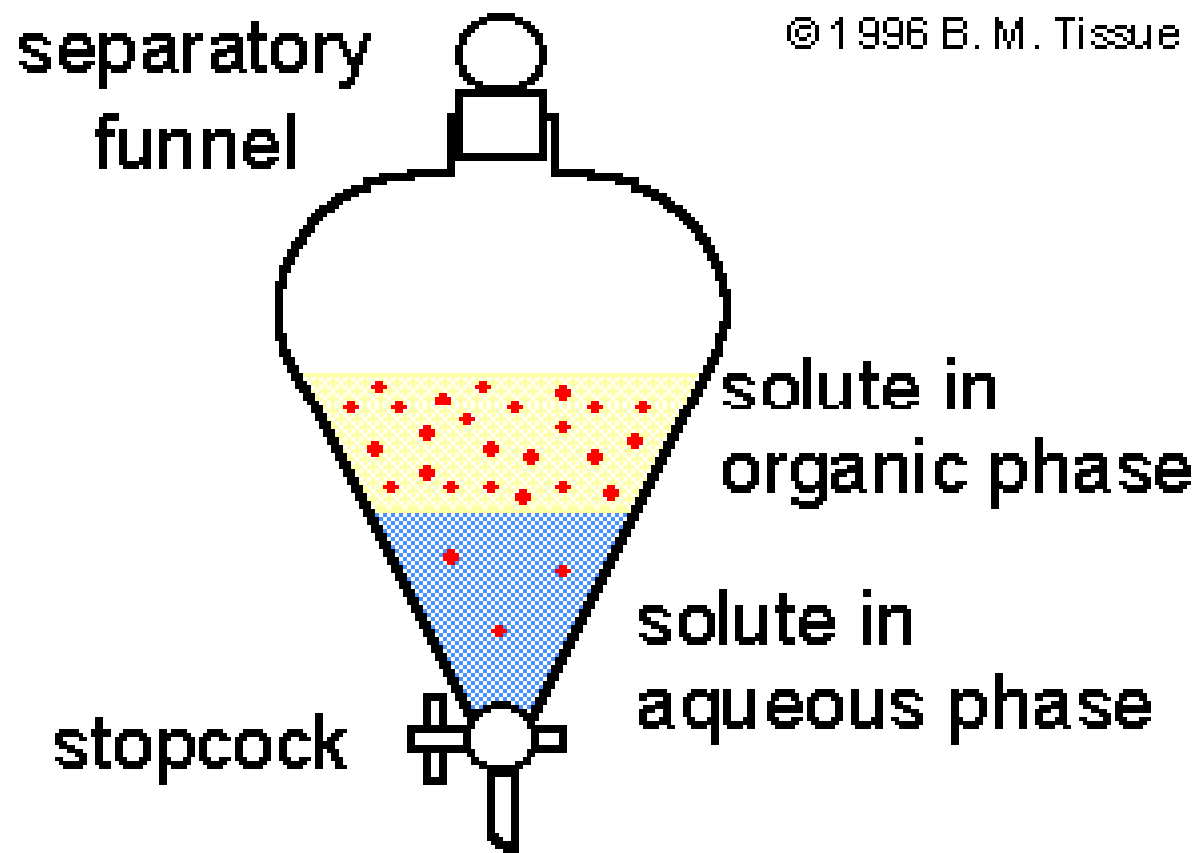
$$K_{sp} = [\text{Ba}^{2+}][\text{IO}_3^-]_2$$

Precipitation (insoluble salts)



K _{sp} Values for Some Precipitates		
Formula	Name	K _{sp}
AgCl	silver chloride	1.8x10 ⁻¹⁰
Al(OH) ₃	aluminum hydroxide	2x10 ⁻³²
BaCO ₃	barium carbonate	5x10 ⁻⁹
Ba(IO ₃) ₂	barium iodate	1.6x10 ⁻⁹
BaSO ₄	barium sulfate	1.3x10 ⁻¹⁰
Fe(OH) ₂	iron(II) hydroxide	8x10 ⁻¹⁶
Fe(OH) ₃	iron(III) hydroxide	4x10 ⁻³⁸
FeS	iron sulfide	6x10 ⁻¹⁸
PbCrO ₄	lead chromate	1.8x10 ⁻¹⁴
Pb(OH) ₂	lead hydroxide	2.5x10 ⁻¹⁶
PbS	lead sulfide	7x10 ⁻²⁸
PbSO ₄	lead sulfate	1.6x10 ⁻⁸

Solvent Extraction



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Solvent Extraction

- Solvent extraction refers to the process of selectively removing a solute from a liquid mixture with a solvent
- As a separation technique, it is a partitioning process based on the unequal distribution of solute between two immiscible solvents, usually water (aq) and an organic liquid (org)



Solvent Extraction

- The different solubilities of a solute in the solvent pairs of an extraction system are described by the distribution or partition coefficient, K_d
- K_d is expressed mathematically by:

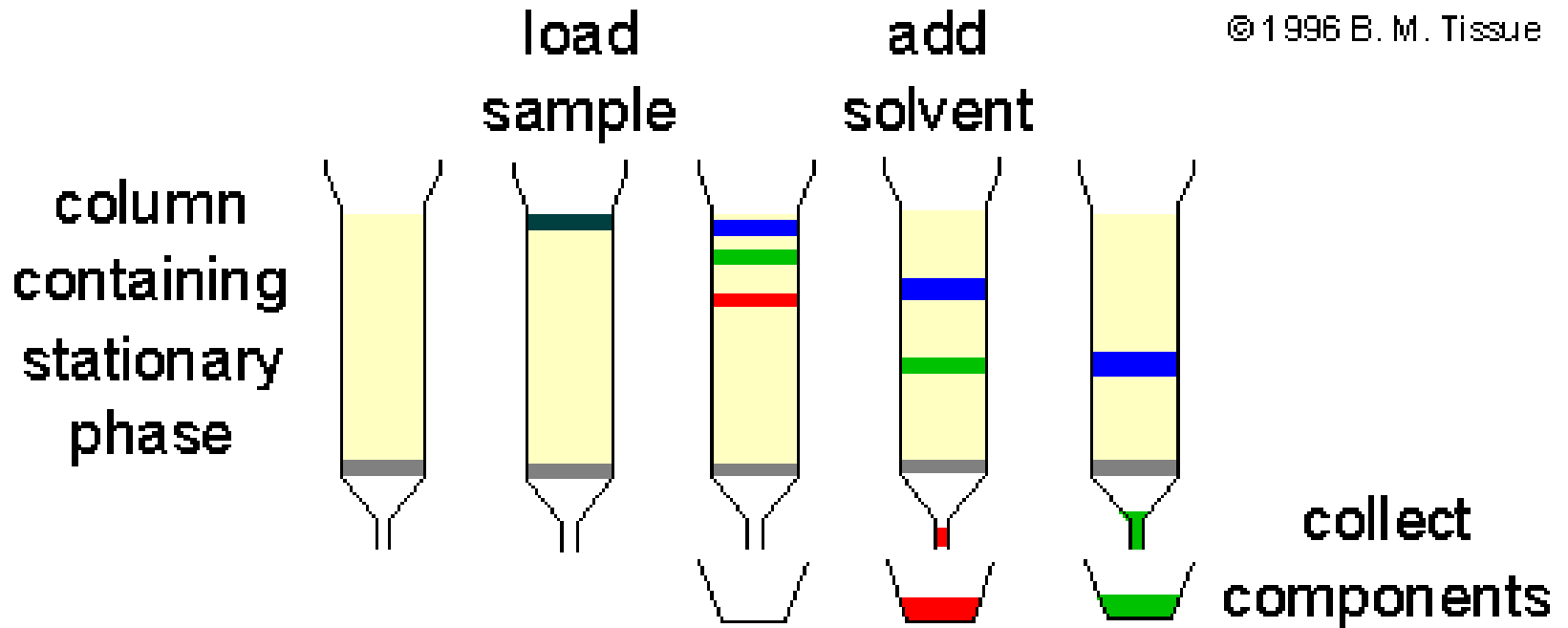
$$K_d = [A_{\text{org}}] / [A_{\text{aq}}]$$

Solvent Extraction

EFFECT OF NITRIC ACID ON DISTRIBUTION COEFFICIENTS for URANIUM AND PLUTONIUM (In 20% TBP in hydrocarbon)

Metal or Radical	Distribution Coefficient	
	1 <u>M</u> HNO ₃	6 <u>M</u> HNO ₃
UO ₂ ++	5	30
PuO ₂ ++	0.7	3
Pu 4+	1.3	20
Pu 3+	0.015	0.01

Chromatography (IX)





Chromatography (IX)

- IX methods are based on the reversible exchange of metal ions between a liquid phase, typically water, and a solid ionic phase of opposite charge, the resin.
- The resin competes with ion-solvent interactions in the liquid phase, primarily ion-dipole interactions.
- The solid phase consists of an insoluble, but permeable, inert polymeric matrix that contains fixed charged groups (exchange site or function group) associated with mobile counter-ions of opposite charge.



Chromatography (IX)

In a practical description of ion-exchange equilibria, the weight distribution coefficient, K_d , and the separation factor, α , are significant.

$$K_d = (C_1/g_{\text{resin}}) / (C_2/\text{mL}_{\text{solution}})$$

$$\text{Separation factor } (\alpha) = K_{d,a} / K_{d,b}$$